

# 821F/XR WHEEL LOADER • TIER 4 INTERIM CERTIFIED

# ENGINE

Make	FPT		
Model			
	Tier 4 interim certified		
Fuel	#2 Diesel		
(#1 & 2 mixture	e permitted for cold temperature)		
Does	not require ultra-low sulfur fuel		
	B5 biodiesel tolerant		
Туре	4-stroke, turbocharged		
Cylinders	6-cylinder in-line		
Bore/Stroke	4.09 in x 5.20 in		
	(104 X 132 mm)		
Displacement	411 in <sup>3</sup> (6.7 L)		
Fuel injection	Direct injection (electronic)		
Fuel filter	Replaceable, full flow		
	spin-on cartridge		
Fuel pump	Bosch CP 3.3		
Fuel cooler			
Gradeability	35° fore /aft & side to side		
Air filter	Dry type element		
	w/warning restriction indicator		
Mid-mount cooling	-		
	endent mounted coolers		
Fan – Hydraulic dr Style			
Diameter	8 blade puller 32 in (813 mm)		
	Integral		
Water pump	Integral		
Engine oil Pump	Deep sump plate cooler		
runp	with pressurized		
	under-piston nozzles		
Pump operating	•		
Side-to-side	35°		
Fore and aft	35°		
Oil filtration	Replaceable,		
	full flow, spin-on cartridge		
Engine speeds (rp	· · · · ·		
Rated speed, fu	,		
Horsepower (per			
	230 (172 kW) @ 1800		
Max Power Curve			
	000 RPM – 206 HP (153 kW)		
	00 RPM – 211 HP (158 kW)		
Std Power Curve			
	000 RPM – 178 HP (133 kW)		
	00 RPM – 193 HP (144 kW)		
Eco Power Curve			
Net Rated @ 20	000 RPM – 123 HP (92 kW)		
	00 RPM – 161 HP (120 kW)		

Net Peak @ 1500 RPM - 161 HP (120 kW) NOTE: Gross horsepower and torque per SAE J1995

Net horsepower and torque per SAE J1349

# **ENGINE (CONTD.)**

Torque – Peak	
Max Power	Range –
Gross	873 lb-ft (1184 N-m) @1300 rpm
Net	845 lb-ft (1145 N-m) @1300 rpm
Standard Po	ower Range –
Gross	745 lb-ft (1010 N-m) @1300 rpm
Net	716 lb-ft (971 N-m) @1300 rpm
Economy P	ower Range –
Gross	664 lb-ft (900 N-m) @1300 rpm
Net	635 lb-ft (861 N-m) @1300 rpm
Torque rise	
Max Power	Range 47%

# DRIVETRAIN

Transmission		
4F/3R Proportior	al w/Electronic	Control
Module torque se	ensing autoshift	/manual shift
and modulation	0	
Gears		Helical cut
Torque converter		
Stall ratio	4 speed	5 speed
	2.28:1	2.42:1
Differential		Limited slip
	on front a	and rear axles
Rear axle oscillation		24° total
Front and rear axles		
Differential ratio		4.11
Planetary ratio		6.00
Final axle ratio		24.67
Special application	axles (optional)	
Front axle equipp		differential
Rear axle equipp		
Planetaries		Outboard
4 speed transmissio	on travel speeds	
(mph (km/h) w/23		
	Forward	Reverse
1st	4.4 (7.1)	4.7 (7.5)
2nd	7.4 (12.0)	7.8 (12.6)
3rd	14.5 (23.3)	15.2 (24.4)
4th	22.8 (36.6)	NA
NOTE: Travel speed	( )	rottle.
5 speed transmissio		
travel speeds (m		
	Forward	Reverse
1st	4.1 (6.6)	4.4 (7.0)
2nd	7.1 (11.4)	7.4 (12.0)
3rd	10.6 (17.1)	17.2 (27.7)
4th	16.4 (26.4)	NAÚ
5th	24.9 (40.0)	NA
NOTE: Travel speed	ds at full engine th	rottle.

# **DRIVETRAIN (CONTD.)**

#### Parking brakes Spring-applied hydraulic release disc on

transmission output shaft	
Service brakes	

Hydraulically actuated, ma multiple wet disc w/accur	
wheels	
Brake surface area	
Rear hub	600 in <sup>2</sup> (.387 m <sup>2</sup> )
Front & opt. rear hub	721 in <sup>2</sup> (.465 m <sup>2</sup> )

# **ELECTRICAL**

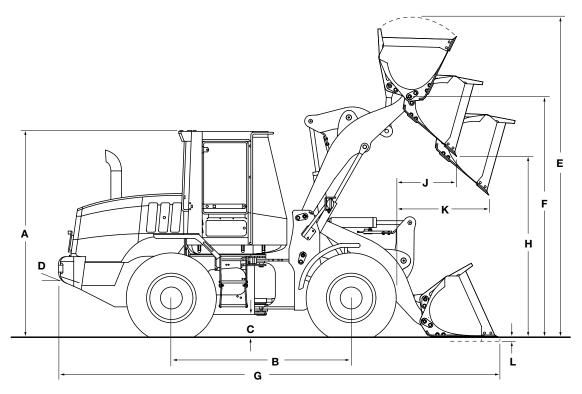
Voltage	24 Volts, negative ground
Alternator	65 amp
Batteries	(2) 12-Volt

# **HYDRAULICS**

Pump (steering/implement)			
Closed center pressure/flow compensated			
Variable displacement			
7.68 in <sup>3</sup> /rev 63.2 gp	m @ 2000 rpm		
(240 L/min @ 2000 ı	rpm)		
Loader control valve			
Closed-center, sect	ional 2, 3 or 4-spool with		
pilot control for lift,	tilt and auxiliary		
hydraulics, electrom	nagnetic detents in float,		
raise and rollback			
Loader auxiliary steering			
Hydraulic orbital ce	nter-pivot articulating		
w/on-demand oil flow			
High pressure standby			
Implement	3625 psi (25 000 kPa)		
Steering 3500 psi (24 132 kPa			
Filtration			
10-micron, full flow replaceable cartridges on			
return line, condition indicator light for filter			

# **CYLINDERS**

Lift cylinder	
Bore diameter	5.5 in (139.7 mm)
Rod diameter	3.0 in (76.2 mm)
Stroke	33.3 in (845.7 mm)
Dump cylinder	
Bore diameter	6.5 in (165.1 mm)
Rod diameter	3.5 in (88.9 mm)
Stroke	23.61 in (599.6 mm)



# DIMENSIONS

A. Height to top of ROPS cab	135.8 in (3450 mm)
B. Wheelbase	131.5 in (3340 mm)
C. Ground clearance	16.4 in (415.8 mm)
D. Angle of departure	32°
Width –	
Overall* w/o bucket	113.6 in (2.89 m)
Centerline tread	87.8 in (2.23 m)
Turning radius* - outside	237.5 in (6.03 m)
Turning angle –	
From center	40°
Total angle	80°
Rear axle oscillation, total	24°

NOTE: \*Dimensions taken with 23.5R25 Michelin XHA2 tires. Additional dimensions on pages 3 through 5.

# **WEIGHT ADJUSTMENTS**

Select Options	Weight Adjustment	Tipping Load Adjustment Straight	Tipping Load Adjustment 40° Turn
Base counterweight	-1,678 lb (-761 kg)	-3,884 lb (-1762 kg)	-3,278 lb (-1487 kg)
L2BIAS tires	-948 lb (-430 kg)	-732 lb (-332 kg)	-647 lb (-293 kg)
L3BIAS tires	-312 lb (-142 kg)	-241 lb (-109 kg)	-213 lb (-96 kg)
ROPS Canopy	-295 lb (-134 kg)	-257 lb (-117 kg)	-250 lb (-113 kg)

NOTE: Unit equipped with Z-Bar loader arms, 4.25 yd<sup>3</sup> (3.2 m<sup>3</sup>) general purpose pin on bucket w/bolt-on edge, 23.5-25 Michelin XHA2 tires, ROPS cab with heater/AC, full counterweight, heavy-duty batteries, front and rear fenders, full fuel and 175 lb (79 kg) operator. Adjust select options from rated weight.

# **PERFORMANCE DATA**

821F	Z-Bar*	3.50 yd <sup>3</sup> High Density Pin On (2.6 m <sup>3</sup> )	3.50 yd <sup>3</sup> High Density Pin On (2.6 m <sup>3</sup> )	4.25 yd <sup>3</sup> Medium Density Pin On (3.2 m <sup>3</sup> )
		Bucket w/Bolt-on Edge	Bucket w/Teeth Only	Bucket w/Bolt-on Edge
	SAE bucket capacity – struck	2.90 yd <sup>3</sup> (2.22 m <sup>3</sup> )	2.73 yd <sup>3</sup> (2.09 m <sup>3</sup> )	3.54 yd <sup>3</sup> (2.71 m <sup>3</sup> )
	Heaped	3.44 yd <sup>3</sup> (2.63 m <sup>3</sup> )	3.20 yd <sup>3</sup> (2.45 m <sup>3</sup> )	4.15 yd <sup>3</sup> (3.17 m <sup>3</sup> )
	Bucket width – outside	119.3 in (3030 mm)	119.9 in (3046 mm)	119.3 in (3030 mm)
	Bucket weight	3,107 lb (1410 kg)	3,126 lb (1418 kg)	3,442 lb (1561 kg)
E.	Operating height – fully raised w/spillguard	210.1 in (5336 mm)	209.6 in (5325 mm)	216.4 in (5496 mm)
F.	Hinge pin height – fully raised	162.3 in (4123 mm)	162.3 in (4123 mm)	162.3 in (4123 mm)
G.	Overall length – bucket level on ground	303.1 in (7700 mm)	308.8 in (7844 mm)	309.4 in (7859 mm)
	Dump angle – fully raised	55°	55°	55°
н.	Dump height – fully raised, 45° dump	121.5 in (3086 mm)	117.9 in (2996 mm)	117.4 in (2983 mm)
J.	Bucket reach – fully raised, 45° dump	38.8 in (985 mm)	43.6 in (1107 mm)	43.6 in (1107 mm)
к.	Bucket reach – 7 ft 0 in (2.13 m) height, 45° dump	64.0 in (1625 mm)	67.2 in (1708 mm)	67.0 in (1703 mm)
	Operating load – ISO	13,871 lb (6292 kg)	14,116 lb (6403 kg)	13,613 lb (6175 kg)
	Maximum material density – SAE	3,748 lb/yd <sup>3</sup> (2224 kg/m <sup>3</sup> )	4,091 lb/yd <sup>3</sup> (2428 kg/m <sup>3</sup> )	3,046 lb/yd <sup>3</sup> (1808 kg/m <sup>3</sup> )
	Tipping load – ISO	5, , c (EEE +	.,	5,6 10 10, ju (1000 hg/m)
	Straight	32,009 lb (14 519 kg)	32,570 lb (14 774 kg)	31,470 lb (14 275 kg)
	40° turn	27,742 lb (12 583 kg)	28,233 lb (12 806 kg)	27,225 lb (12 349 kg)
	Lift capacity –			
	Full height	22,544 lb (10 226 kg)	22,551 lb (10 229 kg)	22,204 lb (10 071 kg)
	Maximum reach Ground	30,430 lb (13 803 kg) 40,469 lb (18 356 kg)	30,467 lb (13 820 kg) 40,738 lb (18 478 kg)	30,072 lb (13 641 kg) 39,931 lb (18 112 kg)
	Breakout force w/tilt cylinder	40,658 lb (18 442 kg)	44,042 lb (19 977 kg)	35,338 lb (16 029 kg)
	Maximum rollback –	40,058 ID (18 442 Kg)	44,042 ID (19 977 Kg)	33,338 ID (16 029 Kg)
	Ground	41°	41°	41°
	Carry position	44°	44°	44°
	@ Maximum reach	54°	54°	54°
	@ Full height	59°	59°	59°
	Dig depth	3.0 in (75 mm)	2.6 in (66 mm)	3.0 in (75 mm)
	Maximum grading angle w/bucket – back dragging	59°	60°	60°
	Loader clearance circle	519.3 in (13 190 mm)	523.0 in (13 284 mm)	522.8 in (13 279 mm)
321F	XR	3.50 yd³ High Density Pin On (2.6 m³) Bucket w/Bolt-on Edge	3.50 yd <sup>3</sup> High Density Pin On (2.6 m³) Bucket w/Teeth Only	4.25 yd³ Medium Density Pin On (3.2 m³) Bucket w/Bolt-on Edge
Е.	Operating height – fully raised w/spillguard	227.4 in (5777 mm)	227.0 in (5766 mm)	233.7 in (5937 mm)
F.	Hinge pin height – fully raised	179.7 in (4564 mm)	179.7 in (4564 mm)	179.7 in (4564 mm)
G.	Overall length – bucket level on ground	322.3 in (8186 mm)	328.0 in (8332 mm)	328.6 in (8345 mm)
	Dump angle – fully raised	49°	49°	49°
4.	Dump height – fully raised,45° dump	138.9 in (3527 mm)	135.3 in (3437 mm)	134.8 in (3424 mm)
 J.	Bucket reach – fully raised, 45° dump	43.2 in (1097 mm)	48.0 in (1219 mm)	48.0 in (1219 mm)
χ.	Bucket reach – 7 ft 0 in (2.13 m) height, 45° dump	80.9 in (2055 mm)	84.4 in (2143 mm)	84.2 in (2139 mm)
	Operating load – ISO	10,951 lb (4967 kg)	11,116 lb (5042 kg)	10,714 lb (4860 kg)
	Maximum material density – SAE	2,986 lb/yd <sup>3</sup> (1772 kg/m <sup>3</sup> )	3,252 lb/yd <sup>3</sup> (1930 kg/m <sup>3</sup> )	2,420 lb/yd <sup>3</sup> (1436 kg/m <sup>3</sup> )
	Tipping load – ISO		5,202 10/ ya (1300 kg/11)	2,720 10/34 (1400 Kg/111)
	Straight	25,481 lb (11 558 kg)	25,861 lb (11 730 kg)	24,991 lb (11 336 kg)
	40° turn	21,902 lb (9934 kg)	22,232 lb (10 084 kg)	21,429 lb (9720 kg)
	Lift capacity –	-		,
	Full height	20,692 lb (9386 kg)	20,696 lb (9387 kg)	20,352 lb (9232 kg)
	Maximum reach	26,089 lb (11 834 kg)	26,138 lb (11 856 kg)	25,726 lb (11 669 kg)
	Ground	30,919 lb (14 024 kg)	31,177 lb (14 142 kg)	30,368 lb (13 775 kg)
			44,743 lb (20 295 kg)	36 807 lb (16 983 kg)
	Breakout force w/tilt cylinder Loader clearance circle	41,296 lb (18 731 kg) 538.1 in (13 669 mm)	542.5 in (13 779 mm)	35,897 lb (16 283 kg) 542.4 in (13 776 mm)

# **PERFORMANCE DATA**

821F Z-Bar*		4.25 yd³ Medium Density Pin On (3.2 m³) Bucket w/Teeth Only	4.50 yd³ Low Density Pin On (3.4 m³) Bucket w/Bolt-on Edge	3.5 yd³ General Purpose (2.7 m³ on Case Z-Bar Coupler Bucket w/Bolt-on Edge
	SAE bucket capacity – struck	3.44 yd <sup>3</sup> (2.63 m <sup>3</sup> )	3.78 yd3 (2.89 m3)	2.88 yd <sup>3</sup> (2.20 m <sup>3</sup> )
	Heaped	3.99 yd <sup>3</sup> (3.05 m <sup>3</sup> )	4.43 yd <sup>3</sup> (3.39 m <sup>3</sup> )	3.44 yd <sup>3</sup> (2.63 m <sup>3</sup> )
	Bucket width – outside	119.9 in (3046 mm)	119.3 in (3030 mm)	119.3 in (3030 mm)
	Bucket weight	3,485 lb (1581 kg)	3,508 lb (1591 kg)	4,808 lb (2181 kg)
E.	Operating height – fully raised w/spillguard	215.5 in (5474 mm)	217.7 in (5530 mm)	216.3 in (5494 mm)
F.	Hinge pin height – fully raised	162.3 in (4123 mm)	162.3 in (4123 mm)	162.3 in (4121 mm)
G.	Overall length – bucket level on ground	308.6 in (7838 mm)	310.8 in (7894 mm)	313.5 in (7962 mm)
	Dump angle – fully raised	55°	55°	55°
н.	Dump height – fully raised, 45° dump	117.9 in (2995 mm)	116.6 in (2961 mm)	114.8 in (2916 mm)
J.	Bucket reach – fully raised, 45° dump	42.7 in (1085 mm)	44.6 in (1133 mm)	46.7 in (1186 mm)
к.	Bucket reach – 7 ft 0 in (2.13 m) height, 45° dump	66.4 in (1686 mm)	67.7 in (1718 mm)	68.9 in (1749 mm)
	Operating load – ISO	13,704 lb (6216 kg)	13,494 lb (6121 kg)	12,209 lb (5538 kg)
	Maximum material density – SAE	3,185 lb/yd³ (1890 kg/m³)	2,821 lb/yd3 (1674 kg/m3)	3,284 lb/yd³ (1948 kg/m³)
	Tipping load – ISO			
	Straight	31,682 lb (14 371 kg)	31,207 lb (14 155 kg)	28,419 lb (12 891 kg)
	40° turn	27,409 lb (12 432 kg)	26,988 lb (12 241 kg)	24,419 b (11 076 kg)
	Lift capacity –			
	Full height	22,174 lb (10 058 kg)	22,132 lb (10 039 kg)	20,766 lb (9420 kg)
	Maximum reach	30,054 lb (13 632 kg)	29,984 lb (13 600 kg)	28,527 lb (12 939 kg)
	Ground	39,984 lb (18 137 kg)	39,655 lb (17 987 kg)	32,053 lb (14 539 kg)
	Breakout force w/tilt cylinder	44,310 lb (20 099 kg)	34,348 lb (15 580 kg)	32,227 lb (14 618 kg)
	Maximum rollback –			
	Ground	42°	41°	41°
	Carry position	44°	44°	44°
	@ Maximum reach	54°	54°	54°
	@ Full height	59°	59°	59°
	Dig depth	3.1 in (80 mm)	3.0 in (75 mm)	3.0 in (76 mm)
	Maximum grading angle w/bucket – back dragging	60°	60°	61°
	Loader clearance circle	522.9 in (13 282 mm)	523.6 in (13 299 mm)	525.1 in (13 338 mm)

NOTE:

\*Z-Bar performance data shown w/full counterweight. \*\*XT lift arm with buckets for ACS Pro Series 2000® size 30 HD coupler. \*\*\*XT lift arm with bucket for Case coupler.

Performance data unit equipped with 20.5R25 Michelin XHA TL tires, ROPS cab w/heater and A/C, full counterweight, standard batteries, front and rear fenders, full fuel and 175 lb (75 kg) operator. Specifications per SAE J732, J1234, J695, J742, and J818.

821F XR		4.25 yd³ Medium Density Pin On (3.2 m³) Bucket w/Teeth Only	4.50 yd <sup>3</sup> Low Density Pin On (3.4 m <sup>3</sup> ) Bucket w/ Bolt-on Edge	3.5 yd <sup>3</sup> General Purpose (2.7 m <sup>3</sup> ) on Case Z-Bar Coupler Bucket w/Bolt-on Edge	
E.	Operating height – fully raised w/spillguard	232.9 in (5915 mm)	235.1 in (5971 mm)	233.7 in (5935 mm)	
F.	Hinge pin height – fully raised	179.7 in (4564 mm)	179.7 in (4564 mm)	179.6 in (4562 mm)	
G.	Overall length – bucket level on ground	327.7 in (8324 mm)	329.9 in (8380 mm)	332.6 in (8449 mm)	
	Dump angle – fully raised	49°	49°	49°	
н.	Dump height – fully raised,45° dump	135.3 in (3437 mm)	133.9 in (3402 mm)	132.2 in (3357 mm)	
J.	Bucket reach – fully raised, 45° dump	47.1 in (1198 mm)	49.0 in (1246 mm)	51.1 in (1298 mm)	
к.	Bucket reach – 7 ft 0 in (2.13 m) height, 45° dump	83.5 in (2122 mm)	84.9 in (2156 mm)	86.2 in (2190 mm)	
	Operating load – ISO	10,770 lb (4885 kg)	10,618 lb (4816 kg)	9,551 lb (4332 kg)	
	Maximum material density - SAE	2,527 lb/yd <sup>3</sup> (1899 kg/m <sup>3</sup> )	2,241 lb/yd3 (1330 kg/m3)	2,591 lb/yd <sup>3</sup> (1537 kg/m <sup>3</sup> )	
	Tipping load – ISO Straight 40° turn	25,121 lb (11 395 kg) 21,539 lb (9770 kg)	24,778 lb (11 239 kg) 21,236 lb (9632 kg)	22,485 lb (10 199 kg) 19,101 lb (8664 kg)	
	Lift capacity – Full height Maximum reach Ground	20,322 lb (9218 kg) 25,712 lb (11 663 kg) 30,402 lb (13 790 kg)	20,282 lb (9200 kg) 25,632 lb (11 627 kg) 30,090 lb (13 649 kg)	18,926 lb (8585 kg) 24,150 lb (10 954 kg) 27,992 lb (12 697 kg)	
	Breakout force w/tilt cylinder	45,003 lb (20 413 kg)	34,893 lb (15 827 kg)	32,745 lb (14 853 kg)	
	Loader clearance circle	542.4 in (13 776 mm)	543.3 in (13 799 mm)	545.1 in (13 846 mm)	

# **PERFORMANCE DATA**

821F Z-Bar*		3.5 yd <sup>3</sup> General Purpose (2.7 m <sup>3</sup> ) on Case Z-Bar Coupler	3.0 yd³ 4-in-1 (2.3 m³) on Case Z-Bar Coupler	
		Bucket w/Teeth Only	Bucket Only	
	SAE bucket capacity – struck	2.73 yd <sup>3</sup> (2.09 m <sup>3</sup> )	2.59 yd <sup>3</sup> (1.98 m <sup>3</sup> )	
	Heaped	3.20 yd <sup>3</sup> (2.45 m <sup>3</sup> )	3.03 yd <sup>3</sup> (2.32 m <sup>3</sup> )	
	Bucket width – outside	119.9 in (3046 mm)	119.3 in (3030 mm)	
	Bucket weight	4,611 lb (2091 kg)	6,534 lb (2964 kg)	
Е.	Operating height – fully raised w/spillguard	216.3 in (5494 mm)	217.2 in (5516 mm)	
F.	Hinge pin height – fully raised	162.3 in (4121 mm)	162.2 in (4120 mm)	
G.	Overall length – bucket level on ground	319.6 in (8118 mm)	309.5 in (7861 mm)	
	Dump angle – fully raised	55°	55°	
н.	Dump height – fully raised, 45° dump	110.8 in (2815 mm)	116.9 in (2969 mm)	
J.	Bucket reach – fully raised, 45° dump	51.2 in (1299 mm)	41.8 in (1061 mm)	
к.	Bucket reach – 7 ft 0 in (2.13 m) height, 45° dump	71.3 in (1810 mm)	65.0 in (1650 mm)	
	Operating load – ISO	12,395 lb (5622 kg)	11,448 lb (5193 kg)	
	Maximum material density – SAE	3,582 lb/yd <sup>3</sup> (2125 kg/m <sup>3</sup> )	3,475 lb/yd <sup>3</sup> (2062 kg/m <sup>3</sup> )	
	Tipping load – ISO			
	Straight	28,812 lb (13 069 kg)	26,902 lb (12 203 kg)	
	40° turn	24,790 lb (11 244 kg)	22,897 lb (10 386 kg)	
	Lift capacity –			
	Full height	20,973 lb (9513 kg)	19,049 lb (8640 kg)	
	Maximum reach	28,747 lb (13 039 kg)	26,826 lb (12 168 kg)	
	Ground	33,476 lb (15 185 kg)	32,707 lb (14 836 kg)	
	Breakout force w/tilt cylinder	34,480 lb (15 640 kg)	34,892 lb (15 827 kg)	
	Maximum rollback –			
	Ground	42°	42°	
	Carry position	44°	44°	
	@ Maximum reach	54°	54°	
	@ Full height	59°	59°	
	Dig depth	3.2 in (81 mm)	4.6 in (116 mm)	
	Maximum grading angle w/bucket – back dragging	62°	60°	
	Loader clearance circle	529.4 in (13 446 mm)	523.0 in (13 285 mm)	

821F XR		3.5 yd³ General Purpose (2.7 m³) on CASE Z-Bar Coupler Bucket w/Teeth Only	3.0 yd³ 4-in-1 (2.3 m³) on CASE Z-Bar Coupler Bucket Only	
Ε.	Operating height – fully raised w/spillguard	233.7 in (5936 mm)	234.5 in (5957 mm)	
F.	Hinge pin height – fully raised	179.6 in (4563 mm)	179.6 in (4561 mm)	
G.	Overall length – bucket level on ground	338.7 in (8604 mm)	328.4 in (8342 mm)	
	Dump angle – fully raised	49°	49°	
н.	Dump height – fully raised,45° dump	128.2 in (3256 mm)	134.3 in (3410 mm)	
J.	Bucket reach – fully raised, 45° dump	55.6 in (1412 mm)	46.2 in (1174 mm)	
к.	Bucket reach – 7 ft 0 in (2.13 m) height, 45° dump	88.9 in (2259 mm)	82.2 in (2087 mm)	
	Operating load – ISO	9,713 lb (4406 kg)	8,778 lb (3982 kg)	
	Maximum material density – SAE	2,830 lb/yd <sup>3</sup> (1680 kg/m <sup>3</sup> )	2,684 lb/yd³ (1593 kg/m³)	
	Tipping load – ISO Straight 40° turn	22,826 lb (10 354 kg) 19,426 lb (8811 kg)	20,946 lb (9501 kg) 17,557 lb (7964 kg)	
	Lift capacity – Full height Maximum reach Ground	19,131 lb (8678 kg) 24,375 lb (11 056 kg) 28,338 lb (12 854 kg)	17,207 lb (7805 kg) 22,460 lb (10 188 kg) 26,545 lb (12 041 kg)	
	Breakout force w/tilt cylinder	35,026 lb (15 888 kg)	35,423 lb (16 068 kg)	
	Loader clearance circle	550.0 in (13 970 mm)	542.6 in (13 781 mm)	

# 72 INCH FORKS ON CASE Z-BAR COUPLER

821F Z-Bar	
Dimensional	
Fork length – Vertical front surface of tine to fork tip	72.0 in (1829 mm)
Fork width (max) – Outside to outside of tine	96.0 in (2438 mm)
Fork clearance @ full height – Ground to top of tine	152.0 in (3861 mm)
Fork reach @ full height - Vertical front surface of tine to front of tire	33.9 in (862 mm)
Fork clearance @ max reach – Ground to top of tine	70.6 in (1794 mm)
Fork reach (max) – Vertical front surface of tine to front of tire	67.9 in (1724 mm)
Fork reach @ ground – Vertical front surface of tine to front of tire	43.5 in (1105 mm)
Fork load center – Vertical front surface of tine to load CG	36.0 in (914 mm)

Operational	
Fork attachment weight (includes coupler)	4,163 lb (1888 kg)
Operating load – (per EN 474-3)	
Rough terrain	9,374 lb (4252 kg)
Firm and level ground	12,499 lb (5669 kg)
Tipping load straight ISO	18,510 lb (8396 kg)
Tipping Load @ 40° turn ISO	15,624 lb (7087 kg)
Operating weight	39,596 lb (17 960 kg)

### XR

72.0 in (1829 mm)
96.0 in (2438 mm)
169.4 in (4302 mm)
38.4 in (974 mm)
70.6 in (1792 mm)
83.7 in (2126 mm)
62.9 in (1598 mm)
36.0 in (914 mm)
4,163 lb (1888 kg)
7,826 lb (3550 kg) 10,435 lb (4733 kg)
15,621 lb (7086 kg)
13,044 lb (5916 kg)
40,437 lb (18 342 kg)

#### INSTRUMENTATION

**Electronic Information Center** Displays/Gauges -Analog -Fuel level Engine coolant temperature Transmission oil temperature Hydraulic oil temperature LCD screen -(metric/English; multiple languages) Hour meter Engine speed Travel speed Current gear selection **FNR** indication Clock Trip computer Fuel consumption Fuel level percentage DEF (Diesel Exhaust Fluid) gauge Oil pressure Coolant temperature Engine oil temperature Transmission oil temperature Transmission sump oil temperature Hydraulic oil temperature Turbocharger air temperature Differential lock indicator\* Joystick steering indicator\* Automatic transmission indicator De-clutch indicator Engine mode indicator Engine diagnostics Transmission diagnostics System voltage Error reporting Indicator lights -Low fuel Turn signals Four-way flashers High beam lights Grid heater\* Brake pressure Master indicator Secondary steering\* Parking brake Audible/Visual alarms -Caution alarm -Parking brake Coolant temperature Hydraulic oil temperature Transmission oil temperature Air filter Transmission filter Hvdraulic filter Alternator Low fuel Critical alarm -Engine oil pressure Brake pressure Steering pressure (w/aux steering)\* Coolant temperature Hydraulic oil temperature

#### **OPERATOR ENVIRONMENT**

ROPS cab w/ heat	
Key start	
Articulated power steering w/tilt column	
Fully adjustable, suspension seat	
Foot throttle	
Single lever 2-spool loader control w/wrist rest	
Cup holder	
Coat hook	
(1) Interior rearview mirror	
2 in (51 mm) retractable seat belt	
Storage tray behind seat	
Lunch box compartment	
Single brake pedal	
F/N/R shuttle switch	
Glove box	
Pressurized air filtering	
Anti-glare window strip	
Defroster	
Side window, partial/fully open	
Dome light	
Wipers, rear and intermittent front	
Windshield washers, front and rear	
Rubber floor mat	

# LOADER

Z-bar loader linkage		
Single control for lift and tilt		
Positive hold float		
Automatic return-to-dig		
Automatic height control		
Automatic return-to-travel		
Brake pedal transmission disconnect		
Bucket position indicator on bucket		

# **CYCLE TIME**

Raise w/rated bucket load	6.2 sec
Dump w/rated bucket load	1.2 sec
Lower (empty)	
Power down	2.9 sec
Float down	2.5 sec

#### SERVICE CAPACITIES

Fuel tank	76 gal (288 L)
DEF (Diesel Exhaust Fluid) tank	15.8 gal (59.8 L)
Usable capacity	10.9 gal (41.3 L)
Hydraulic system	
Total	47 gal (178 L)
Reservoir	24 gal (90.8 L)
Transmission	
Service w/filter	36 qt (34.1 L)
Front and rear axle	
Front axle	42.3 qt (40 L)
Rear axle	42.3 qt (40 L)
Engine oil w/filter	16 qt (15.1 L)
Cooling system	32 qt (30 L)

#### **OPERATING WEIGHTS**

#### Z-Bar

Unit equipped with ROPS cab with heater and A/C, full counterweight, 23.5R25 XHA2 tires, wide front and rear fenders, 4.25 yd<sup>3</sup> (3.2 m<sup>3</sup>) MD pin on w/bolt on edge, full fuel, 175 lb (79 kg) operator

38,875 lb (17 633 kg)

#### XR

Unit equipped with ROPS cab with heater and A/C, full counterweight, 23.5R25 XHA2 tires, wide front and rear fenders, 4.25 yd<sup>3</sup> (3.2 m<sup>3</sup>) MD pin on w/bolt on edge, full fuel, 175 lb (79 kg) operator

39,716 lb (18 015 kg)

Backup alarm

Horn

Transmission oil temperature

#### STANDARD EQUIPMENT

#### **OPERATOR'S ENVIRONMENT**

**ROPS/FOPS** cab structure See page 7 ENGINE FPT F4HFE613X Tier 4 interim certified Selectable work modes Max power Auto power Standard power Economy power Turbocharger Charge air cooling Automatic fan belt tensioner Integral engine oil cooling Fuel filter w/water trap Dual-element dry-type air cleaner Hydraulic-driven cooling fan 65 amp alternator (2) 700 CCA 12-volt batteries Liquid-cooled radiator Mid-mounted cooling module Common rail electronic fuel injection

#### **OPTIONAL EQUIPMENT**

#### **OPERATOR'S COMPARTMENT**

Heated cloth-covered air-suspension seat Sound Shield noise suppression package Cab air-conditioning w/heater Radio Radio-ready (12 or 24-volt) with auxiliary power (12-volt) Cab convenience package RH steps and platform Rotating beacon Second brake pedal Open ROPS Joystick steering External rear view mirrors Rear view camera with accessory mount Extra front-facing work lights

## LOADER See page 7 DRIVETRAIN 4-wheel drive 4F/3R Selectable autoshift/manual shift transmission Electronic Control Module - Programmable, computer controlled proportional shifting with programmable gear selection Onboard diagnostics Single lever electronic shift control F/N/R switch in loader control handle Downshift button Torque converter Outboard planetary axles Limited-slip differentials Transmission oil cooler Brake pedal transmission disconnect Hydraulic wet disc brakes Spring-applied hydraulic release parking brake Limp-Home Mode Greasable rear axle trunnion HYDRAULICS Single lever 2-spool loader control valve Low-effort steering Hydraulic driven fan (8) Diagnostic quick couplers Split flange hydraulic connections (1 inch or greater)

#### DRIVETRAIN

5F/3R Autoshift/manual shift transmission, lockup torque converter, Powerlnch de-clutch Special application axles with auto-locking front differential and rear open differential Cold weather package Heavy-duty (2) 950 CCA 12V batteries Fuel heater Hydraulic oil cooler bypass Low temperature hydraulic oil Grid heater Full-view or ejector type pre-cleaner Remote jump start receptacle **HYDRAULICS** Auxiliary hydraulics **Ride Control** Secondary steering 3 or 4-spool loader valves with 2 or 3-lever loader control Variable speed hydraulic reversing fan Hydraulic cooler

#### ELECTRICAL

Alternator and voltage regulator Electrical disconnect Batteries Electric starter Front and rear halogen flood lights Tail lights and stop lights combined (2) Front driving headlights (high/low beam) (2) Front flood (2) LED Stop/tail lights (2) Rear flood Front and rear turn signal/flash Key start/stop switch Centrally located fuse box with all electrical circuits protected OTHER Flectric hood lift Front and rear fenders Standard counterweight Drawbar hitch Articulation locking bar Lift arm locking bar Lift and tie-down points - front/rear Backup alarm Remote drain points

#### LOADER

Extended reach XR Attachment auxiliary hydraulics Buckets (see pages 3 through 5) Loader coupler systems Forks (see page 6)

TIRES

23.5 x 25 L3 Bias 23.5 R25 L2 Radial 23.5 R25 L3 Radial

#### OTHER

Special paint Full coverage fenders Belly pan Tool box Counterweight - Z-Bar Fire extinguisher Spare wheels and tires Side guards for rear frame License plate bracket 20 kph maximum speed control



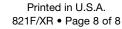
NOTE: All specifications are stated in accordance with SAE Standards or Recommended Practices, where applicable.

NOTE: All engines meet current EPA emissions requirements.

IMPORTANT: Case Construction Equipment Inc. reserves the right to change these specifications without notice and without incurring any obligation relating to such change. Case Construction Equipment Inc. does not warrant the safety or reliability of attachments from other manufacturers.

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